



P14

TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

CELL :- A294	CELL NAME:- Gear shifter	MACHINE / STAGE :- VMC	OPERATION :Tapping.
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KAIZEN THEME -To avoid A294 Body M4 Tapping shift.

IDEA :- Nylon Bush with pin to be added in fixture to avoid wrong loading.

WIDELY/DEEPLY:-

COUNTERMEASURE : 1) Nylon Bush with pin in fixture to avoid wrong loading .2)Training provided .

PROBLEM / PRESENT STATUS -A294 Body M4 Tapping hole shift.

BENCHMARK	18No.
TARGET	0 No.
KAIZEN START	10.12.2014
KAIZEN FINISH	29.12.2014

TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj,
Umesh pimple,Nitin Sutar

BENEFITS :-

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- NA
HOW TO DO: NA
FREQUENCY : NA

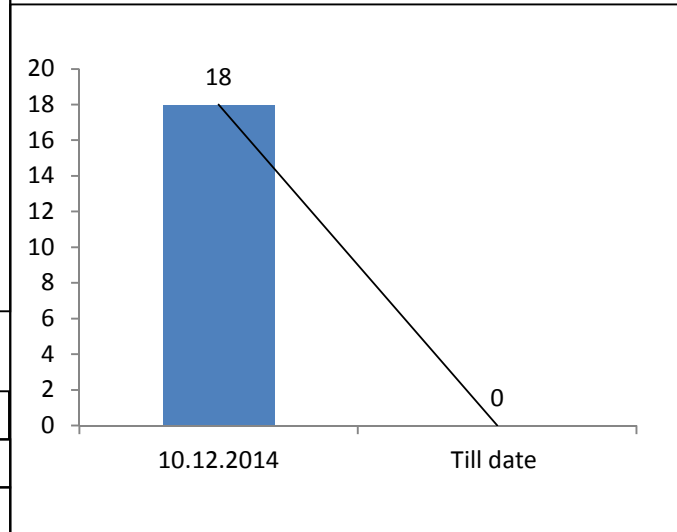
WHY - WHY ANALYSIS :-

Why 1 – A294 Body M4 Tapping Hole shift.

Why 2 – Operator load part in one locating pin & not load another locating pin & cycle start.

Why 3 – Current process allowed to wrong Load.

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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ROOT CAUSE- Current process allowed to wrong Load

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 10.12.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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